Guar: From India to New Mexico





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What is guar?

- Guar or cluster bean (*Cyamopsis tetragonoloba*) is a drought tolerant legume crop traditionally grown for centuries in south Asia including India.
- The word "Guar" comes from Hindi, meaning "cow food".





What is guar?

- Guar can be grown for protein-rich high quality forage for animals or
- can be grown for fresh pods for vegetables, or
- for seed to produce guar gum.







Guar in India

- A poor man's crop
- Grown on marginal, poor quality desert lands mostly in arid regions of India in northwest, west and southern states.



https://www.beautifulworld.com/asia/india/thar-desert/



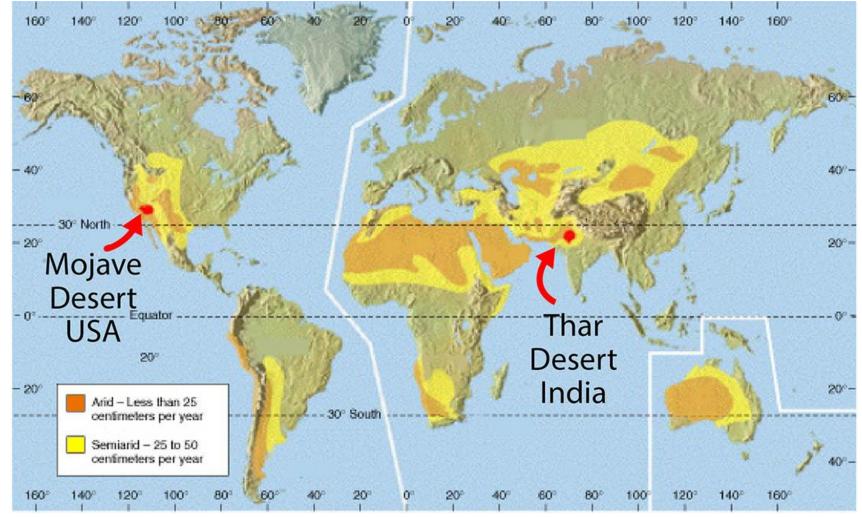
Guar in India

- Major production area= Thar desert area in Rajasthan state of India bordering with Pakistan.
- Gujrat, Haryana, Punjab



https://www.beautifulworld.com/asia/india/thar-desert/





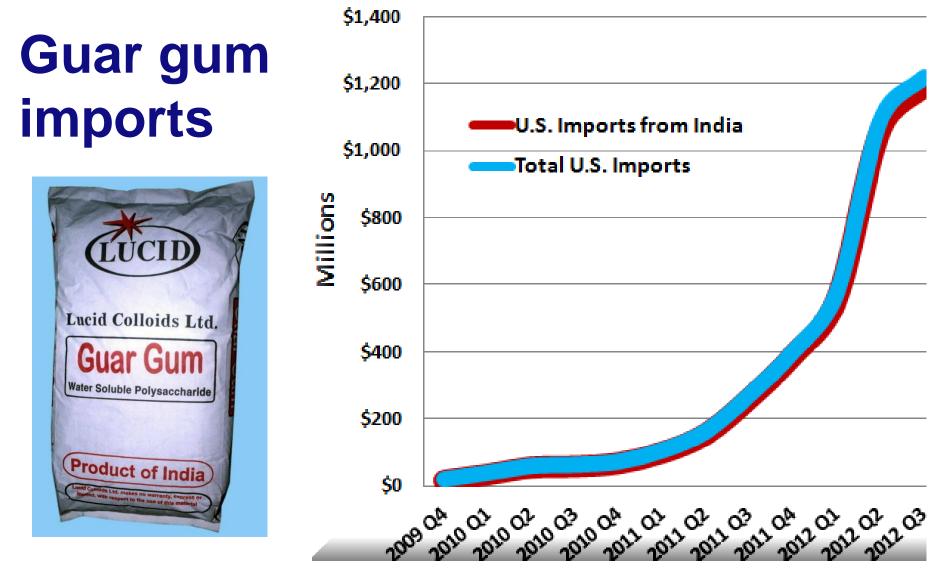
Location of Mojave Desert of southern Nevada, USA and the Thar Desert of Rajasthan, India. Both of these desert are in the typically arid portion of the planet, thirty degrees on either side of the equator. Source: http://skydanceblog.weebly.com/maps.html



US Reliance on Imports of guar from India

- US is the biggest user of guar gum
- Most of the guar needs are met through imports
- India tops the list of countries from which US oil industry imports guar products





Source: http://www.zepol.com/blog/category/General.aspx?page=18



Growing guar in New Mexico

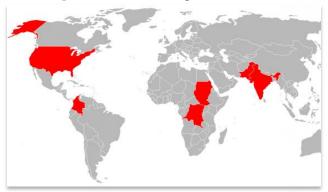
- Low water needs
- Drought tolerant
- In southern NM, with supplemental irrigation





Growing guar in New Mexico

- Guar can be adapted to semi-arid region of New Mexico due to its ability to tolerate heat and water stress.
- Preliminary Research at NMSU shows its adaptability













Guar gum testing in lab









May 15, 2014

🛛 April 25, 2014 🛛

July 1, 2014

Response of guar to planting dates in southern New Mexico





• Singla, S., **K. Grover**, S. Angadi, B. Schutte, D. VanLeeuwen. 2016. Guar stand establishment, physiology and yield responses to planting dates in southern New Mexico. *Agronomy Journal* 108(6), 2289-2300.



Seed measurements in lab







Table 1. Photosynthetic rate (P_n), leaf area index (LAI), and SPAD value of eight guar genotypes under four planting dates as measured at 50% flowering stage at Las Cruces, NM in 2014 and 2015.

Planting date (P)	2014			2015			
	P _n (µmol m ⁻²	LAI	SPAD	P _n (µmol m ⁻²	LAI	SPAD	
	sec ⁻¹)		Value	sec ⁻¹)		Value	
late-April	30.7b†	4.9ab ⁺	69.9b	30.4b	4.8b	61.7b	
mid-May	27.6c	4.4bc	52.2c	32.5ab	4.5b	58.0b	
-mid-June	33.2a	6.1a	83.4a	35.0a	6.2a	74.5a	
early-July	22.7d	3.5c	49.1c	30.9b	3.4c	51.8c	
Genotype (G)							
HES 1123	28.1a	4.2bc	60.8a	32.1a	3.9c	61.2a	
Kinman	28.1a	5.5a	64.7a	31.8a	5.2a	60.5a	
Lewis	28.3a	4.1c	64.8a	33.3a	5.2a	63.1a	
Matador	29.7a	4.9ab	66.3a	32.2a	5.3a	62.9a	
NMSU-15-G1	28.2a	5.2a	66.2a	31.8a	5.5a	61.7a	
NMSU-15-G2	29.3a	4.8ab c	62.9a	31.8a	4.2bc	62.3a	
NMSU-15-G3	27.9a	4.8ab c	60.7a	32.1a	4.4b	59.2a	
NMSU-15-G4	28.7a	4.4bc	62.8a	32.7a	4.2bc	61.4a	
P×G SIALE nmsu.edu	ns‡	ns	ns	ns	ns	ns	

†Means within a column and particular effect followed by the same letter do not differ at α = 0.05. ‡ns, not significant Table 2. Seeds per plant, seeds per pod and 1000 seed weight of eight guar genotypes at maturity under the four planting dates at Las Cruces, NM in 2014 and 2015.

Planting Date	Clusters per plant		Seeds	per pod	1000 seed weight (g)	
	2014	2015	2014	2015	2014	2015
ate-April	43.5ab [†]	42.0ab	6.7a	6.6b	25.9a	26.0ab
mid-May	34.6b	37.2bc	8.3a	7.9a	26.2a	22.7ab
- mid-June	62.3a	60.6a	7.2a	7.5ab	29.9a	28.1a
early-July	12.5c	16.8c	4.2b	5.3c	26.9a	20.7b
Genotype						
HES 1123	35.5a	33.5b	5.3a	7.6a	26.7a	25.2abcd
Kinman	42.1a	42.2ab	6.4a	6.0b	32.5a	26.8abc
Lewis	34.0a	39.0ab	7.1a	6.2ab	25.7a	19.5cd
Matador	39.2 a	40.2ab	7.6a	6.7ab	29.4 a	24.0abcd
NMSU-15-G1	43.0a	46.0a	6.3a	6.7ab	32.8a	31.6a
NMSU-15-G2	33.6a	36.7ab	7.0a	6.5ab	21.6a	18.0d
NMSU-15-G3	36.2a	33.2b	6.1a	7.6a	22.8a	28.2ab
NMSU-15-G4	42.4 a	42.5ab	7.0a	7.2ab	26.4a	21.5bcd
Planting Date × Genotype	NS	NS	NS	NS	NS	NS

†Means within a column and particular effect followed by the same letter do not differ at $\alpha = 0.05$



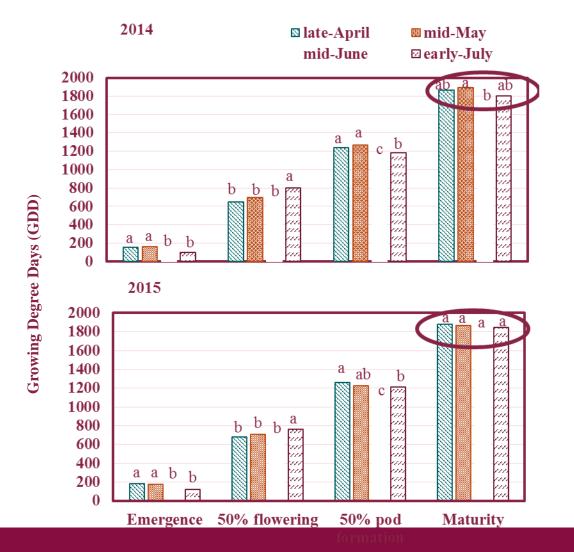
Growth stages of guar







Figure 2. Mean comparison of growing degree days (GDD) guar needs to reach four growth stages under four planting dates across eight genotypes at Las Cruces, NM in 2014-2015.



Means within a growth stage followed by the same letter are not significantly different at $\alpha = 0.05$

Growth Stages



Nodulation observations









Guar at Clovis in eastern New Mexico

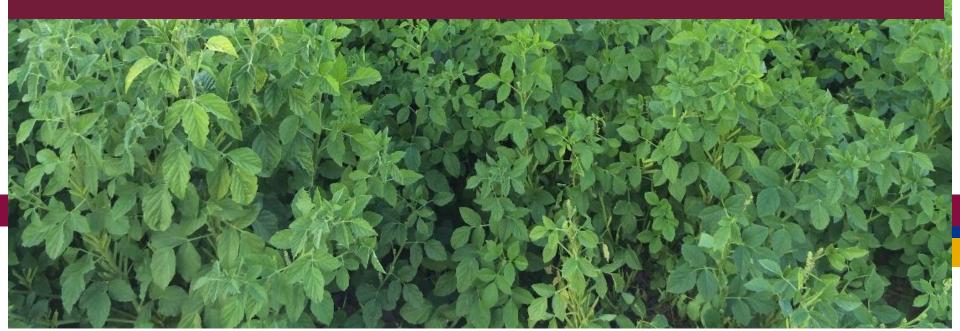


 Singla, S., K. Grover, S. Angadi, S. Begna, B. Schutte, D. VanLeeuwen. 2016. Growth and yield of guar (*Cyamopsis tetragonoloba L.*) genotypes under different planting dates in the semi-arid southern high plains. American J. Plant Sciences 7(8):1246-1258.



Summary

- Guar can be grown successfully in New Mexico
 - Seed yield differs from region to region
- Guar planted in June performed better than other plantings under both locations
- Guar genotypes performance differ depending upon planting time



Interest of international researchers in guar

Thanks! Questions?